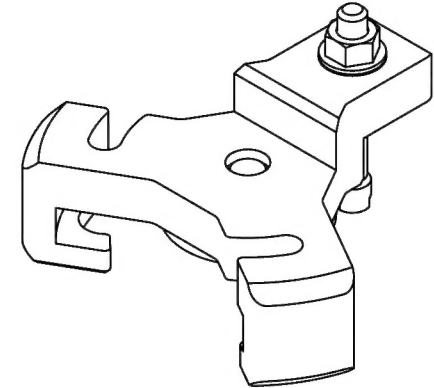
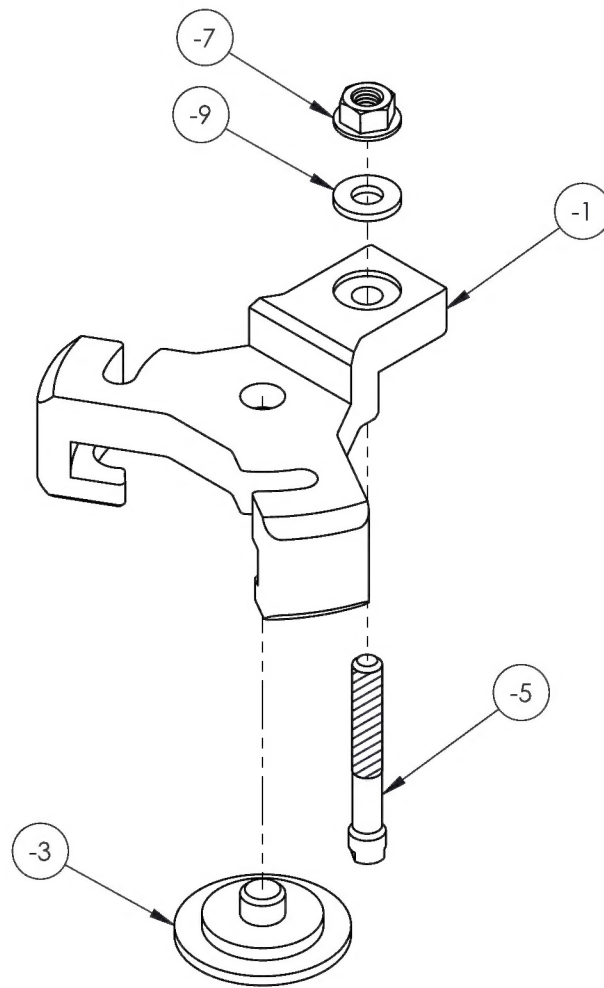


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	12/20/2016	DPD	JAG



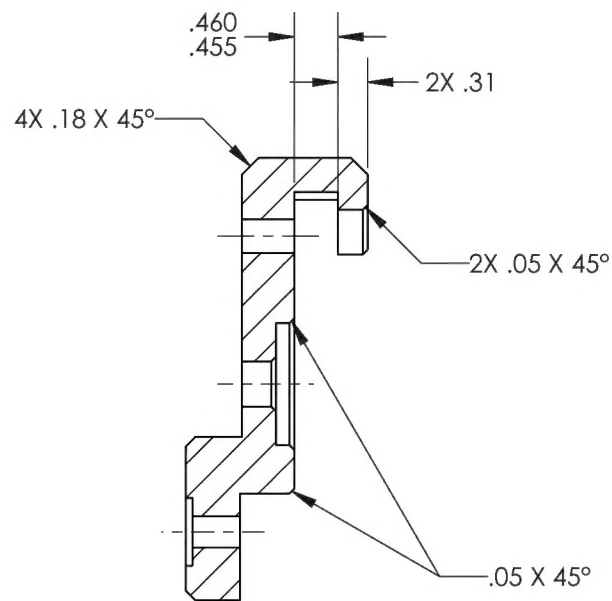
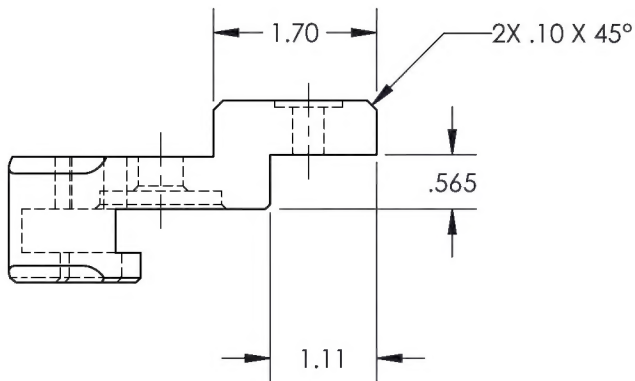
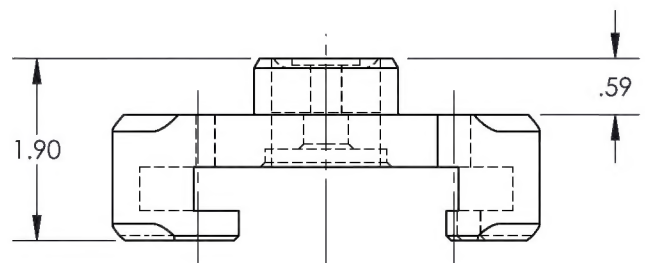
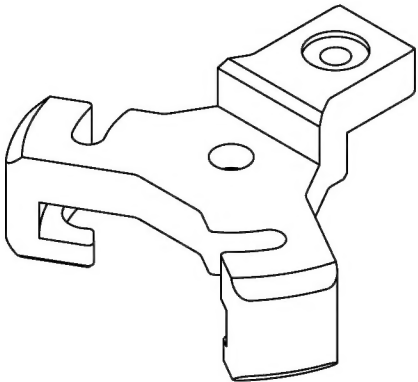
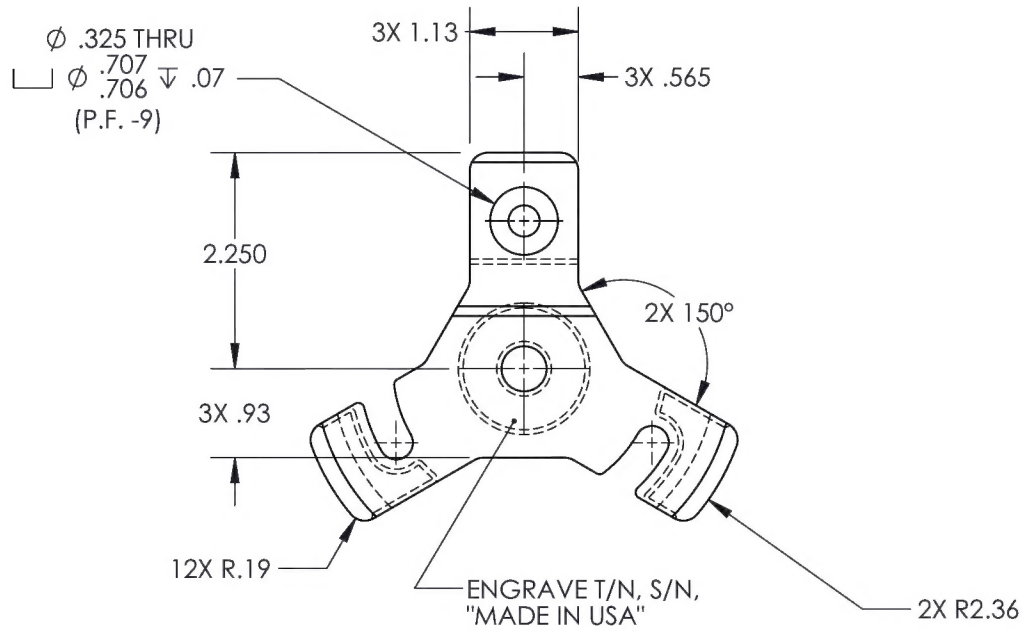
NOTES:
REF. AIRBUS T/N: 1120-31547W2.

DART AEROSPACE	
TITLE EXTRACTOR	
DWG NO. RBE1120-31547W2	REV 1
MAT'L REAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	MACKOVJAK
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:2
DATE	7/18/2016
USED ON MODEL H145	
SHEET 1 OF 4	

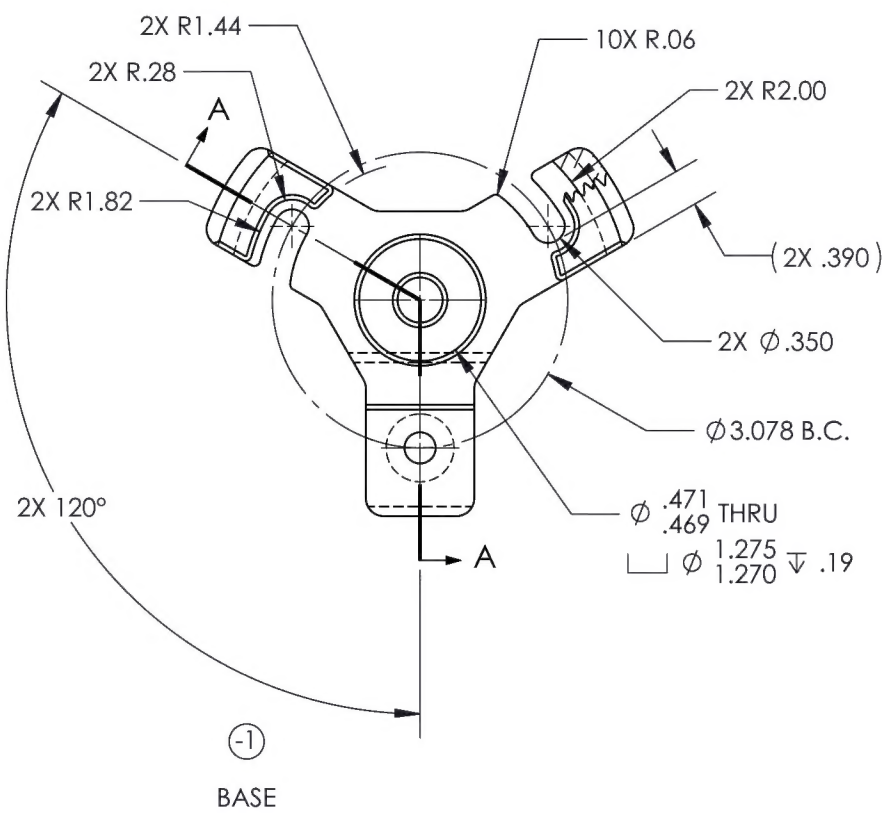
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	S.S. 303		2
			-3	1	SPACER	WHITE DELRIN/ACETAL		3
			-5	1	BOLT	4140/4142		4
		B/O	-7	1	FLANGED NUT	STEEL	M8 X 1.25 (MCMASTER-CARR # 95003A102)	1
		B/O	-9	1	WASHER	NYLON	M8 (MCMASTER-CARR # 95610A580)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



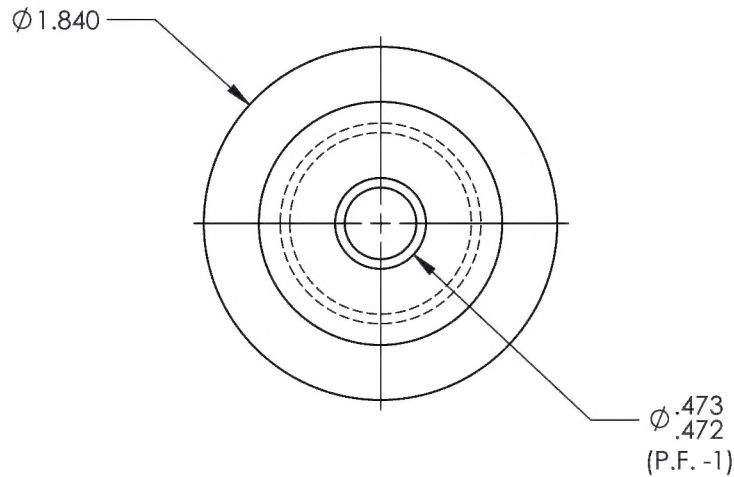
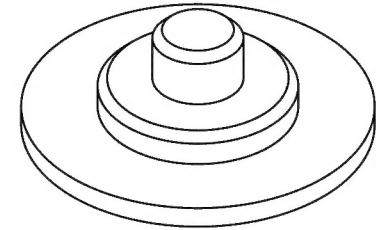
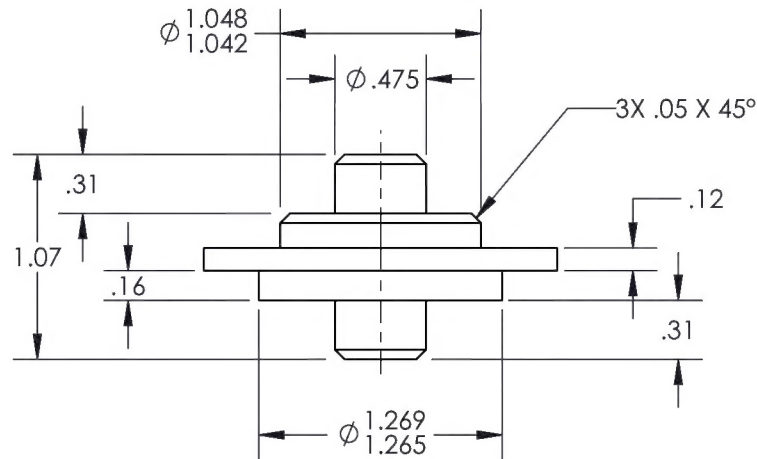
SECTION A-A



DART AEROSPACE			
TITLE EXTRACTOR			
DWG NO. RBE1120-31547W2-1			REV 1
MAT'L S.S. 303		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		.X ± .1 SURFACES = 125/	
DRAWN BY: MACKOVJAK		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		H145	
SCALE	1:2	DATE	7/18/2016
		SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



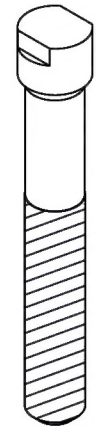
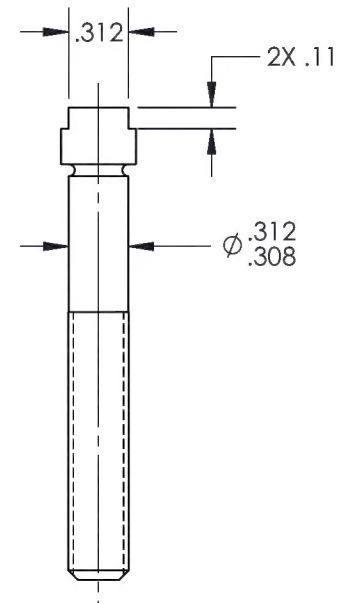
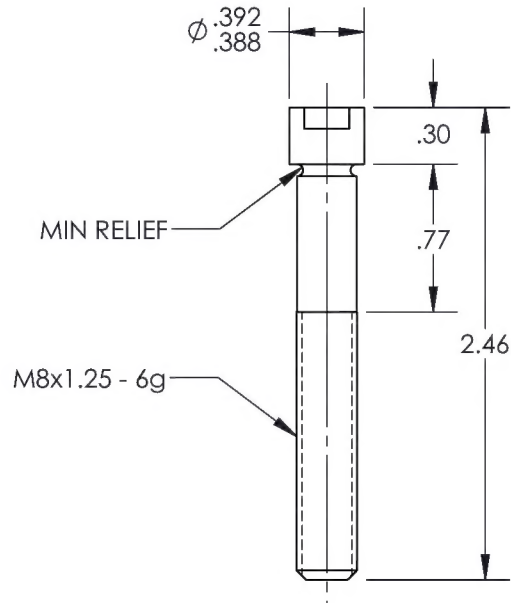
(-3)

SPACER

DART AEROSPACE	
TITLE EXTRACTOR	
DWG NO. RBE1120-31547W2-3	REV 1
MAT'L WHITE DELRIN/ACETAL TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	USED ON MODEL
CHECKED: CLOUGH	H145
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 7/18/2016
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)
BOLT

DART AEROSPACE	
TITLE EXTRACTOR	
DWG NO. RBE1120-31547W2-5	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-34	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC ASTM B633 TYPE I SC 2	.XX \pm .01 ANGLES \pm 5°
	.X \pm .1 SURFACES = 125°
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:1	DATE 7/18/2016
	SHEET 4 OF 4